



Super Duplex — ASTM A890 5A

Standard Specification for Castings, Iron-Chromium-Nickel-Molybdenum Corrosion-Resistant, Duplex (Austenitic/Ferritic) for General Application

MATERIAL DATASHEET

GROUP

Ferrous Stainless Steel Alloys

SUB GROUP

ASTM A890 / A890M

INDUSTRY

Investment Casting

This super duplex iron-chromium-nickel-molybdenum alloy with elevated molybdenum of up to 5% delivers exceptional resistance to pitting, crevice corrosion, and stress corrosion cracking in the most aggressive chloride-rich environments. Its dual austenitic-ferritic microstructure provides an outstanding balance of high mechanical strength and corrosion performance, recognized across American, European, and German standards. Solution annealing ensures optimal phase balance for critical valve, pump, and industrial casting applications worldwide.



CHEMICAL COMPOSITION

ELEMENT	SYMBOL	COMPOSITION
Carbon	C %	0.030 max.
Silicon	Si %	1.000 max.
Manganese	Mn %	1.500 max.
Phosphorus	P %	0.040 max.
Sulphur	S %	0.040 max.
Chromium	Cr %	24.000 – 26.000
Nickel	Ni %	6.000 – 8.000
Molybdenum	Mo %	4.000 – 5.000
Nitrogen	N %	0.100 – 0.300
Iron	Fe %	Balance



MECHANICAL PROPERTIES

PERFORMANCE SPECIFICATIONS

Tensile Strength **690**
Minimum Value MPa

Yield Strength **515**
Minimum Value MPa

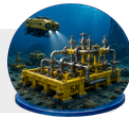
Elongation **18**
Minimum Value %



HEAT TREATMENT

Solution Annealing

INDUSTRY APPLICATIONS

Deepwater subsea systems**High-pressure offshore equipment****Corrosion-critical valves****Seawater pumps****Heat exchangers**

DISCLAIMER: All information in this datasheet is indicative only and is not intended to be a substitute for the full specification. It provides typical values for comparison between metal alloy options rather than a definitive statement of mechanical performance. Values may vary with temperature, product type, and application. This data not constitute any guarantee of properties.

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